

Date: Wednesday, 7/4/2007 3:22:36 PM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 33292
 Estimate Number : 12517
 P.O. Number : N/A
 This Issue : 7/4/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A
 Previous Run : 32704

Drawing Name : GPS RECEIVER HOUSING
 Part Number : D3514047
 Drawing Number : UNDER REVIEW
 Project Number : N/A
 Drawing Revision : N/A
 Material : N/A
 Due Date : 7/11/2007

PROTOTYPE

Qty: 1 Um: Each

Written By : *[Signature]*
 Checked & Approved By :
 Comment : Est Rev:A New Issue 07-05-28 EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D35143 BOX TOP (TOP MOUNTED)



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 BOX TOP (BOTTOM MOUNTED)
 Batch: B 33307

CERTIFICATE OF CONFORMITY
 REQUIRED

2.0 D35147 BOX BOTTOM (TOP MOUNTED)



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 BOX BOTTOM (BOTTOM MOUNTED)
 Batch: B 33305

CERTIFICATE OF CONFORMITY
 REQUIRED

3.0 D35149 HOOD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 HOOD
 Batch: B 33304

CERTIFICATE OF CONFORMITY
 REQUIRED

4.0 D3524041 UPPER AND LOWER PLATE



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 UPPER AND LOWER PLATE
 Batch: B 33303

CERTIFICATE OF CONFORMITY
 REQUIRED

5.0 MS20426AD333 CL/07-07-11 RIVET



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
 RIVET
 Batch: N/A 02404 M1563

X

FF 07-07-11

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GPS RECEIVER HOUSING

Job Number: 33292

Part Number: D3514047

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	MS20426AD44	Rivet
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Comment: Qty.: 11.0000 Each(s)/Unit Total : 11.0000 Each(s)

Rivet

Batch: ~~171021~~ 171021

FF 07-07-12

7.0	MS20426AD49	RIVET
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

RIVET

Batch: 1710136

FF 07-07-12

8.0	MS21072L06	ANCHOR NUT
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

ANCHOR NUT

Batch: 17101760

FF 07-07-12

9.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D3514

FF 07-07-12

10.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

11.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

12.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

13.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble trim as per dwg D3514

EC 07-07-19

Date: Wednesday, 7/4/2007 3:22:37 PM
User: Eric Charbonneau

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services Drawing Name: GPS RECEIVER HOUSING

Job Number: 33292

Part Number: D3514047

Job Number:



Seq. #: Machine Or Operation: Description :

14.0 D35261 RUBBER SEAL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
RUBBER SEAL B 33302

Handwritten signature and date: 07-07-19

15.0 QC5 INSPECT WORK TO CURRENT STEP



Handwritten: CB 07.07.19

**ENGINEERING
APPROVAL**



Handwritten signature and date: 07-07-19

Comment: INSPECT WORK TO CURRENT STEP

16.0 PACKAGING 1 PACKAGING RESOURCE #1



Handwritten: CB 07.07.19

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

FOR ENGINEERING USE ONLY

Handwritten signature and date: 07-07-19

17.0 QC21 FINAL INSPECTION/W/O RELEASE



Handwritten: 07.07.19

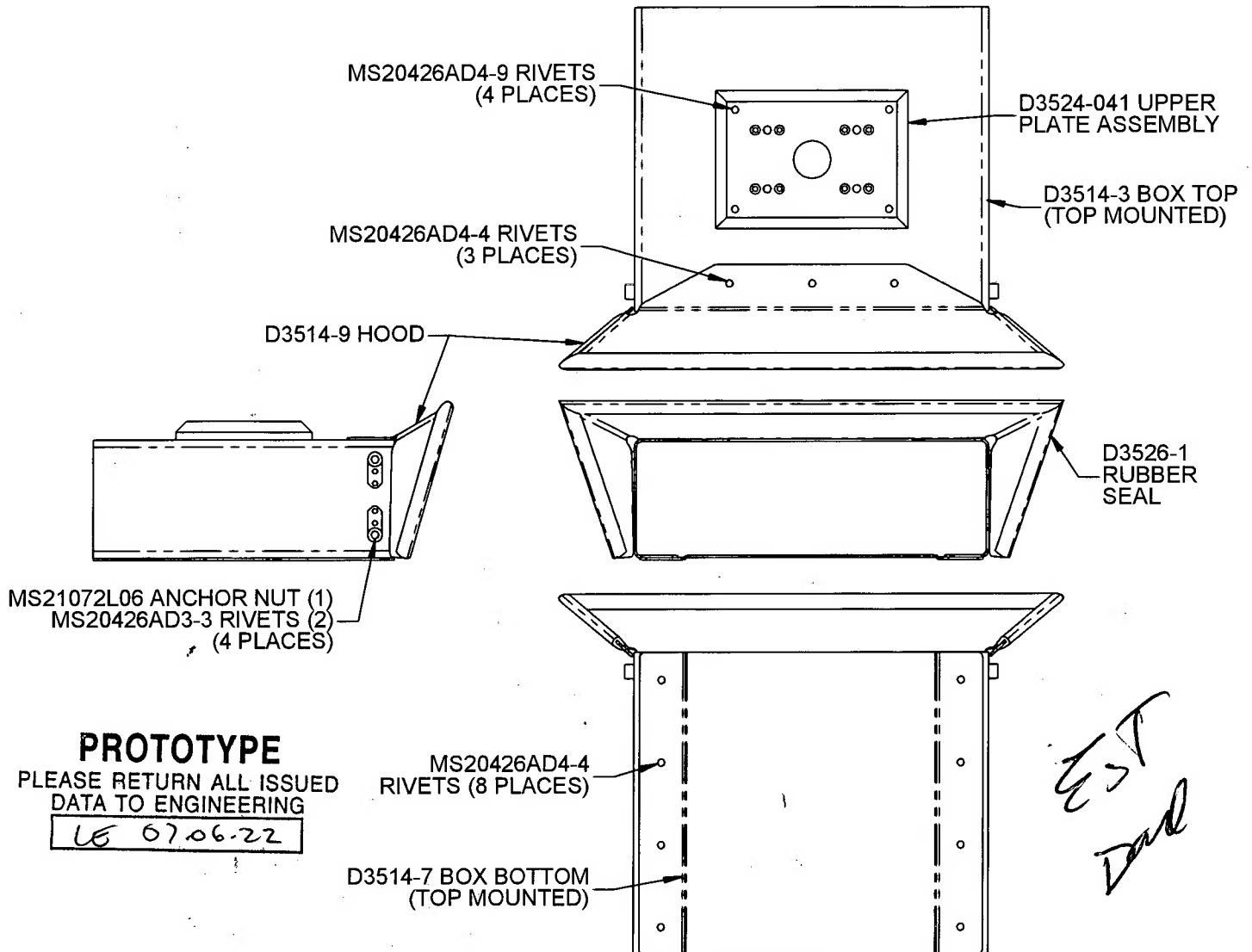
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Handwritten: C 207107118

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED	DRAWING NO. D3514	REV. A SHEET 4 OF 9
DATE 07.06.18	TITLE GPS RECEIVER HOUSING		SCALE 1:3



PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
LE 07.06.22

D3514-047 TOP MOUNTED HOUSING ASSEMBLY

NOTES:

- 1) POWDER COAT ASSEMBLY BLACK
SANDTEX (4.3.5.7) PER DART QSI 005 4.3.
- 2) ASSEMBLE PER DART QSI 003

PARTS LIST

QTY	P/N	DESCRIPTION
X	D3514-047	TOP MOUNTED HOUSING ASSEMBLY
1	D3514-3 ✓	BOX TOP (TOP MOUNTED)
1	D3514-7 ✓	BOX BOTTOM (TOP MOUNTED)
1	D3514-9 ✓	HOOD
1	D3524-041 ✓	UPPER PLATE ASSEMBLY
1	D3526-1 ✓	RUBBER SEAL
8	MS20426AD3-3 ✓ 3 CB 07.07.16	RIVET
11	MS20426AD4-4 ✓	RIVET
4	MS20426AD4-9 ✓	RIVET
4	MS21072L06 ✓	ANCHOR NUT

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